

November 16, 2024

To,

**The Manager**  
**Listing Compliance Department**  
**National Stock Exchange of India Ltd**  
Exchange Plaza, Bandra-Kurla Complex  
Bandra (East), Mumbai - 400 051

**The Secretary**  
**Department of Corporate Services**  
**BSE Limited**  
Phiroze Jeejeebhoy Towers, Dalal Street  
Mumbai - 400 001

**Symbol:** MEDIASSIST**Scrip Code:** 544088**Subject:** **Intimation of Schedule of Analyst(s)/ Investor(s) Meeting**

Dear Sir/ Madam,

We would like to inform you that the officials of the Company will be meeting Investor(s) / Analyst(s) as per the details mentioned below:

<b>Date</b>	<b>Investor/ Analyst</b>	<b>Mode of Meeting</b>	<b>Meeting is scheduled for</b>
November 18, 2024	Elevation Capital	Virtual	Single

Discussions will be based on publicly available information. No unpublished price-sensitive information (UPS) is intended to be discussed during the interactions.

Kindly note that changes may happen due to exigencies on the part of the Participants/Host/Company.

This is for your information and records.

Yours faithfully,

**For Medi Assist Healthcare Services Limited**

**Simmi Singh Bisht**  
**Chief Compliance Officer & Company Secretary**

**Medi Assist Healthcare Services Limited**

CIN – L74900KA2000PLC027229

**Registered Office :** Tower “D”, 4th Floor, IBC Knowledge Park, 4/1, Bannerghatta Road, Bengaluru - 560 029.

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